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William Hosford's book is ideal for those involved in designing sheet metal forming processes. Knowledge of plasticity is essential for the computer simulation of metal forming processes and understanding the advances in plasticity theory is key to formulating sound analyses. The author makes the subject simple by avoiding notations used by specialists in mechanics. R. Hill's authoritative book, Mathematical Theory of Plasticity (1950), presented a comprehensive treatment of continuum plasticity theory up to that time; much of the treatment in this book covers the same ground, but focuses on more practical topics. Hosford has included recent

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developments in continuum theory, including a newer treatment of anisotropy that has resulted from calculations of yielding based on crystallography, analysis of the role of defects, and forming limit diagrams. A much greater emphasis is placed on deformation mechanisms and the book also includes chapters on slip and dislocation theory and twinning.

Plasticity is concerned with understanding the behavior of metals and alloys when loaded beyond the elastic limit, whether as a result of being shaped or as they are employed for load bearing structures. Basic Engineering Plasticity delivers a comprehensive and accessible introduction to the theories of plasticity. It draws upon numerical techniques and theoretical developments to support detailed examples of the application of plasticity theory. This blend of topics and supporting textbook features ensure that this introduction to the science of plasticity will be valuable for a wide range of mechanical and manufacturing engineering students and professionals. Brings together the elements of the mechanics of plasticity most pertinent to engineers, at both the micro- and macro-levels Covers the theory and application of topics such as Limit Analysis, Slip Line Field theory, Crystal Plasticity, Sheet and Bulk Metal Forming, as well as the use of Finite Element Analysis Clear and well-organized with extensive worked engineering application examples, and end of chapter exercises

Material properties -- Sheet deformation processes -- Deformation of sheet in plane stress -- Simplified stamping analysis -- Load instability and tearing -- Bending of sheet -- Simplified analysis of circular shells -- Cylindrical deep drawing -- Stretching circular shells -- Combined bending and tension of sheet -- Hydroforming.

This book helps the engineer understand the principles of metal forming and analyze forming problems - both the mechanics of forming processes and how the properties of metals interact with the processes. In this fourth edition, an entire chapter has been devoted to forming limit diagrams and various aspects of stamping and another on other sheet forming operations. Sheet testing is covered in a separate chapter. Coverage of sheet metal properties has been expanded. Interesting end-of-chapter notes have been added throughout, as well as references. More than 200 end-of-chapter problems are also included.

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